

PLASCOTHANE 4:1 INDUSTRIAL PU ACRYLIC SERIES

PRODUCT CODE: FPA Series

Surface Preparation	<p>All surfaces must be clean, sound and dry.</p> <p>MILD STEEL:</p> <ul style="list-style-type: none"> Degrease with PLASCON AQUASOLV DEGREASER (GR 1) and rinse thoroughly with fresh water. To remove rust, mill scale and other contaminants abrasive blast clean to Grade Sa 2 ½ of ISO 8501-1:1988 with a blast profile of 30 – 50 µm. Prime with EPIWASH PRIMER (AW 255, AW 1255, AW 1256). <p>PREVIOUSLY PAINTED SURFACES (Fully cured and in good condition):</p> <ul style="list-style-type: none"> Degrease with PLASCON AQUASOLV DEGREASER (GR 1) and rinse thoroughly with fresh water. Sand paint to a matt finish to provide a key. Prime with EPIWASH PRIMER (AW 255, AW 1255, AW 1256)
Application	<ul style="list-style-type: none"> Normally ready for use after mixing. Thin as recommended only if necessary. Apply one or more coats to achieve the required DFT.
Cautions	<ul style="list-style-type: none"> Do not apply PLASCOTHANE INDUSTRIAL PU ACRYLIC directly to acrylic lacquers and synthetic alkyd enamels. Application in high humidity environments (75% RH) may cause surface bloom.
Safety Precautions	<ul style="list-style-type: none"> Always keep paint out of reach of children. Ensure good ventilation during application and drying. If accidental contact with skin should occur, wash immediately with soap and water or a recognised skin cleaner. Take care to avoid contact with the eyes. In case of contact, immediately rinse the eyes with plenty of water and seek medical attention. Harmful if swallowed. Seek medical attention and do not induce vomiting. Do not smoke while painting. Flammable. Store in a cool dry place away from heat and sparks. HARDENER contains isocyanate – use suitable respirator, particularly during spray application of the mixed material. Refer to Material Safety Data Sheet for complete information.

DISCLAIMER:

The recommendations contained herein are given in good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

N.B. Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

N.B. TO ORDER: Quote product name, product code number, packaging and colour.

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