



Acryline Etch Primer

- 1K Etch Primer
- Excellent adhesion
- Fast drying
- Excellent corrosion protection

Technical Description

- Easy application
- Flash off: 5 min/20°C
- 3 Spray passes = 30 microns
- Wet on wet application possible



Acryline 1K Etch Primer

WORKING PROCESS:

1K Etch Primer

SUBSTRATE:

- Bare Steel, sanded
- Galvanized metal, sanded
- Fiberglass, sanded

PRETREATMENT / CLEANING:

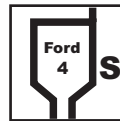


Ensure that all surfaces are clean, free from dust, oil, grease or other contaminants by using Acryline Precleaner ATH 310

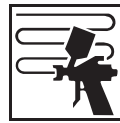
APPLICATION:



Use air fed respirator
Refer to relevant Health and Safety
Data sheets



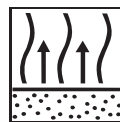
Thinning with Acryline Slow Thinner
ATH 301 to a viscosity of
18 - 20 sec. DIN/20°C



1.4 - 1.5 mm
1.8 - 2.0 bar
2 - 3 coats = 25 - 30 micron



1.7 - 1.8 mm
3 - 4 bar
2 - 3 coats = 25 - 30 micron



5 min/20°C



Air Dry: At 20°C

Touch dry 20 minutes
Wet sanding 45 - 60 minutes
Dry sanding 60 minutes



Force Dry:

15 minutes/60°C



Wet sand with P800 - 1200



Acryline 2K Filler/Top coat



Acryline 1K Etch Primer

Flashpoint:	Specific Gravity:	Solid content:
23°C	1.1 g/cm ³	38% (by weight)

Average DFT: 30 micron dry film thickness

Raw Material: Polyvinyl butyral, corrosion-resistant pigments

Cleaning of equipment: Clean after use with Plascon Lacquer Thinner

Shelf Life: 12 months at 20 - 25°C in original sealed packaging

Important Remarks:



Gravity feed
1.5 - 1.7 mm



Protect from sunlight



Protect from severe cold

- For professional use only.
- Acryline Etch Filler cannot be used over Acrylic lacquers. synthetic enamels must first be primed with Acryline Filler (APU 105).
- This product cannot be used over **acrylic lacquers, (certain) air drying synthetics, uncured paint work, waterbased finishes and thermoplastic finishes**



Working areas should be well ventilated. Booth must have good extraction. Refer to Material Safety Data Sheet (MSDS)



This Product contains flammable materials. Keep away from sparks & open flames. No smoking permitted in the area.

Warning:

Contact with skin and eyes should be avoided. Contact with eyes should be referred to a Doctor after washing with water. Gloves and goggles should be worn when handling these products, as well as suitable respiratory equipment. Ensure work area is well ventilated. Inhalation of spray mists must be avoided. Splashes of paint in eyes should be flushed out with water. Contact lenses, if in use, must be removed. Paint in contact with skin must be removed promptly and then washed with soap and water.

Note:

The information contained here represent the current state of our knowledge and is intended as a guide to our products and their uses. It is not intended as an insurance of certain product properties or of their specific applications. The warnings displayed on the product labels should be followed. Any industrial property rights should be observed. We guarantee perfect product quality under the terms of our general condition of sale.

Disclaimer:

The recommendations contained herein are given in all good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

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